Setting Dies · for Expander sealing plug
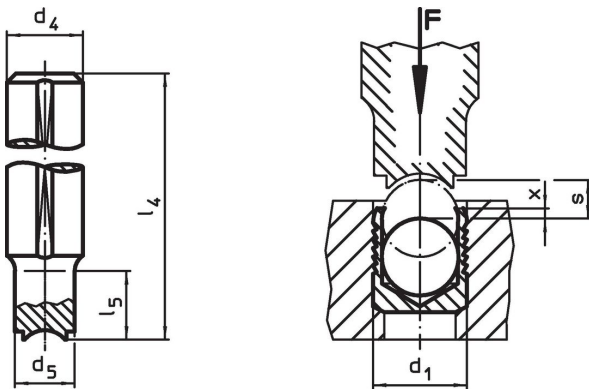## EH 22880.

Product Description

Expander® sealing plugs are used for safe, quick and economic sealing of bore holes in fluid technology, e.g. hydraulic drilling holes in jig and fixture construction. Assembly is effected by pressing in the sealing plug into the drilling hole by means of the prescribed setting die. **Please refer to the technical data following these product information pages.**

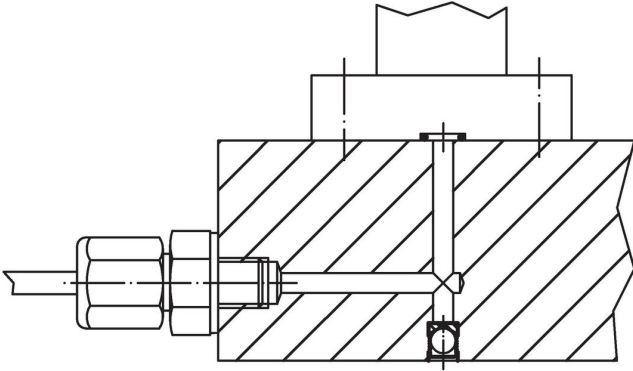#### Material

• Tool steel, heat-treated

Drawing

Order information

Dimensions								Art. No.
d_1	d_4 h9	d_5	l_4	l_5	x ±0.2	s	[g]	
			[mm]					
3	10	2.8	100	10	0.4	1.20	53	**22880.0153**
4	10	3.8	100	10	0.2	1.50	54	**22880.0154**
5	10	4.8	100	12	0.4	2.00	53	**22880.0155**
6	10	5.8	100	15	0.4	2.50	53	**22880.0156**
7	10	6.8	100	18	0.4	3.00	54	**22880.0157**
8	10	7.8	100	20	0.3	3.50	55	**22880.0158**
9	14	8.8	100	22	0.4	4.00	102	**22880.0159**
10	14	9.8	100	25	0.4	4.50	103	**22880.0160**
12	14	11.7	150	30	0.4	5.50	167	**22880.0162**
14	20	13.7	150	35	0.4	6.35	316	**22880.0164**
16	20	15.7	150	40	0.6	7.00	326	**22880.0166**
18	20	17.7	150	45	0.6	8.00	340	**22880.0168**
20	25	19.7	150	50	0.8	9.00	495	**22880.0170**
22	25	21.7	150	55	0.8	10.00	516	**22880.0172**

Application example

Compliance

RoHS compliant
Compliant according to Directive 2011/65/EU and Directive 2015/863.

Does not contain SVHC substances
No SVHC substances with more than 0.1% w/w contained - SVHC list [REACH] as of 27.06.2024.

Does not contain Proposition 65 substances
No Proposition 65 substances included.
https://www.P65Warnings.ca.gov/

Free from Conflict Minerals
This product does not contain any substances designated as "conflict minerals" such as tantalum, tin, gold or tungsten from the Democratic Republic of Congo or adjacent countries.