

STANDARD ASSORTMENTS V70

ASSORTMENT FOR THE SIMULTANEOUS CONSTRUCTION OF 3 FIXTURES, ART. NO. 1190.120 (V70) / 1290.120 (V70ECO)

Qty.	Description	Art. No.	Qty.	Description	Art. No.
System parts			Standard parts		
1	Base plate	1100.800	3	Grub screw	22540.0401
2	Base plate	1100.700	5	Grub screw	22540.0421
5	Spacer	1107.400	5	Grub screw	22540.0423
5	Spacer	1107.600	6	Screwed rest button, plain	22690.0001
10	Spacer	1107.700	3	Screwed rest button, plain	22690.0301
20	Spacer	1107.800	4	Screwed rest button, ribbed	22690.0201
8	Mounting block	1110.100	4	Screwed rest button, plain	22690.0303
4	Mounting block	1110.200	3	Screwed rest button, spherical	22690.0403
2	Mounting block	1110.300	3	Screwed rest button, ribbed	22690.0501
6	Mounting block	1111.100	3	Screwed rest button, ribbed	22690.0503
4	Mounting block	1111.200	3	Self-aligning pad, plain	22730.0020
2	Mounting block	1111.300	3	Self-aligning pad, ribbed	22730.0320
1	Clamping block	1113.600	3	Self-aligning pad	22740.0317
1	Clamping block	1113.700	20	T-nut	23010.0142
6	Stop	1114.500	50	T-nut, extended	23020.0140
2	Thrust angle	1120.300	5	T-nut, rhombus	23020.0640
1	Thrust angle	1120.400	3	Stud for T-nut	23040.0602
2	T-slot centering block	1129.600	6	Stud for T-nut	23040.0623
18	T-clamping block	1131.100	5	Stud for T-nut	23040.0624
7	T-clamping block	1131.200	6	Stud for T-nut	23040.0625
4	T-clamping block	1131.500	4	Stud for T-nut	23040.0626
4	T-clamping block	1131.600	6	Conical seat	23050.0212
2	T-clamping block	1131.700	20	Plain washer	23060.0012
1	Wrench	1132.100	6	Fixture nut	23070.0012
1	Wrench	1139.400	10	Collar nut	23080.0012
1	Wrench	1139.500	6	Extension nut	23090.0012
2	Intermediate plate	1147.700	2	Clamp	23150.0015
2	Support clamping bar	1147.800	2	Clamp	23150.0016
6	Supporting plate	1147.900	4	Clamp with nose	23180.0213
As required			2	Down-hold clamp	23210.0521
			2	Down-hold clamp	23210.0522
			3	Bedding support	23220.0150
			3	Cylindrical stop	23280.0114
			4	Down-thrust clamp	23310.0054
			8	Height adjusting cylinder	23310.0140
			6	Height adjusting cylinder	23310.0141
			2	Height adjusting cylinder	23310.0142
			2	Height adjusting cylinder	23310.0160
			4	Positioning ring	23310.0350

The specified ranges are intended as recommendations.
The required parts vary with the workpiece.
The ranges can be modified as necessary

Locating pin

1140.300-
1143.700