# Lateral Plungers • with plastic spring and pin - INCH



# **Product Description**

To be used for positioning and applying pressure, e.g. during painting and sandblasting.

#### **Material**

## Body

Aluminium Al

## **Spring**

· plastic

## Pin

- Steel, case-hardened, blackened
- Stainless steel
- · Thermoplastic POM, white

## **Assembly**

Installation by pressing in.

Formula for calculating the center distance for the mounting hole:

 $I_0 = z/2 + w + x$ 

 $I_0$  = center distance,

y = workpiece height,

w = workpiece length,

x = coordinate dimension,

s = stroke,

z = stop diameter

Calculation dimension x:

y greater than or equal to  $l_2$  -  $d_2/2$ ,

then  $x = d_2/2 - s$ 

(value x for this case see table)

or

y smaller than  $l_2$  -  $d_2/2$ ,

then  $x = d_2/2 - s - [(l_2 - d_2/2 - y) * 0,123]$ 

# Characteristic

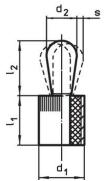
Version light spring load = blue spring Version standard spring load = red spring Version heavy spring load = green spring

## More information

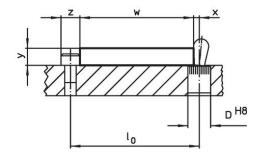
## Notes

This is a discontinued article.

# **Drawing**







# **Order information**

Dimensions		Spring load	Dimensions		Stroke	Location	<b>x</b> <sup>2)</sup>		I	Art. No.
d <sub>1</sub>	d <sub>2</sub>	F max. <sup>1)</sup>	I <sub>1</sub> -0.03	<b>l</b> <sub>2</sub> ±0.02	S	hole D H8		max.		
[in]		[lb]	[in]		[in]	[in]	[in]	[°F]	[oz]	
Pin: Steel/Light spring load										
1/4	0.118	2.2	0.295	0.145	0.008	0.250	0.051	212	0.020	2B150.0210 <sup>3)</sup>
7/16	0.197	6.7	0.374	0.287	0.016	0.438	0.083	212	0.092	2B150.0220
7/16	0.236	4.4	0.374	0.406	0.020	0.438	0.098	212	0.120	2B150.0225

<sup>1)</sup> statistical average value

<sup>3)</sup> deviating pin shape (see drawing)



Halder, Inc. www.halderusa.com Page 1 of 3

<sup>\*</sup>some sizes (see chart) have a deviating pin shape

<sup>&</sup>lt;sup>2)</sup> If the workpiece height (y) is less than I2-d2/2, the coordinate dimension (x) must be calculated.

Dir	nensions	Spring load	Dime	ensions	Stroke	Location	<b>x</b> <sup>2)</sup>	Ū	I	Art. No.
d <sub>1</sub>	d <sub>2</sub>	max. 1)	I <sub>1</sub> -0.03	l <sub>2</sub> ±0.02	s	hole D H8		max.	_	
	[in]	[lb]	[in]		[in]	[in]	[in]	[°F]	[oz]	
Pin: Steel/S	tandard spring lo	ad								
1/4	0.118	4.4	0.295	0.145	0.008	0.250	0.051	212	0.020	2B150.0211
7/16	0.197	13.5	0.374	0.287	0.016	0.438	0.083	212	0.092	2B150.0221
7/16	0.236	6.7	0.374	0.406	0.020	0.438	0.098	212	0.120	2B150.0226
1/2	0.315	11.1	0.553	0.515	0.024	0.500	0.134	212	0.260	2B150.0230
5/8	0.394	18.0	0.675	0.678	0.031	0.625	0.166	212	0.534	2B150.0240
Pin: Steel/H	leavy spring load									
7/16	0.197	20.0	0.374	0.287	0.016	0.438	0.083	212	0.092	2B150.0222
7/16	0.236	13.5	0.374	0.406	0.020	0.438	0.098	212	0.121	2B150.0227
1/2	0.315	22.2	0.553	0.515	0.024	0.500	0.134	212	0.262	2B150.0231
5/8	0.394	36.0	0.675	0.678	0.031	0.625	0.166	212	0.540	2B150.0241
	ss steel/Light spr	_			T					
1/4	0.118	2.2	0.295	0.145	0.008	0.250	0.051	212	0.022	2B150.0310
7/16	0.197	6.7	0.374	0.287	0.016	0.438	0.083	212	0.093	2B150.0320
7/16	0.236	4.4	0.374	0.406	0.020	0.438	0.098	212	0.121	2B150.0325
	ss steel/Standard				<u> </u>					
1/4	0.118	4.4	0.295	0.145	0.008	0.250	0.051	212	0.021	2B150.0311
7/16	0.197	13.5	0.374	0.287	0.016	0.438	0.083	212	0.093	2B150.0321
7/16	0.236	6.7	0.374	0.406	0.020	0.438	0.098	212	0.121	2B150.0326
1/2	0.315	11.1	0.553	0.515	0.024	0.500	0.134	212	0.247	2B150.0330
5/8	0.394	18.0	0.675	0.678	0.031	0.625	0.166	212	0.543	2B150.0340
	ss steel/Heavy sp									
7/16	0.197	20.0	0.374	0.287	0.016	0.438	0.083	212	0.095	2B150.0322
7/16	0.236	13.5	0.374	0.406	0.020	0.438	0.098	212	0.122	2B150.0327
1/2	0.315	22.2	0.553	0.515	0.024	0.500	0.134	212	0.263	2B150.0331
5/8	0.394	36.0	0.675	0.678	0.031	0.625	0.166	212	0.546	2B150.0341
	oplastic/Light spr		0.005	0.445	0.000	0.050	0.054	470	0.040	
1/4	0.118	2.2	0.295	0.145	0.008	0.250	0.051	176	0.013	2B150.0410
7/16	0.197	6.7	0.374	0.287	0.016	0.438	0.083	176	0.054	2B150.0420
7/16 Pin: Therma	0.236 oplastic/Standard	4.4	0.374	0.406	0.020	0.438	0.098	176	0.058	2B150.0425
			0.005	0.445	0.000	0.050	0.054	176	0.040	2B150.0411
1/4 7/16	0.118	4.4	0.295	0.145	0.008	0.250	0.051	176	0.012	
	0.197	13.5	0.374	0.287	0.016	0.438	0.083		0.052	2B150.0421
7/16 1/2	0.236	6.7	0.374	0.406	0.020	0.438	0.098	176	0.057	2B150.0426
5/8	0.315 0.394	11.1 18.0	0.553	0.515 0.678	0.024	0.500 0.625	0.134	176 176	0.104	2B150.0430
	0.394 oplastic/Heavy sp		0.075	0.076	0.031	0.025	U. 100	1/0	0.190	2B150.0440
7/16	0.197	20.0	0.374	0.287	0.016	0.438	0.083	176	0.054	2B150.0422
7/16	0.197	13.5	0.374	0.406	0.016	0.438	0.063	176	0.054	2B150.0422 2B150.0427
1/16	0.236	22.2	0.574	0.406	0.020	0.438	0.098	176	0.056	2B150.0427 2B150.0431
5/8	0.315	36.0	0.553	0.515	0.024	0.625	0.134	176	0.106	2B150.0431

<sup>1)</sup> statistical average value



www.halderusa.com Page 2 of 3
Published on: 9.9.2024

 $<sup>^{2)}</sup>$  If the workpiece height (y) is less than I2-d2/2, the coordinate dimension (x) must be calculated.

<sup>3)</sup> deviating pin shape (see drawing)

# **Accessories**

	Dimensions d <sub>1</sub> [in]	[oz]	Art. No.
assembly tool			
	1/4	0.678	22150.0830
	7/16	1.749	22150.0831
	1/2	2.321	22150.0832
	5/8	3.749	22150.0833

# Compliance

For detailed compliance information please select the desired article number.



www.halderusa.com Page 3 of 3
Published on: 9.9.2024