

## Positioning Bushings • with collar, DIN 172 A EH 23112.



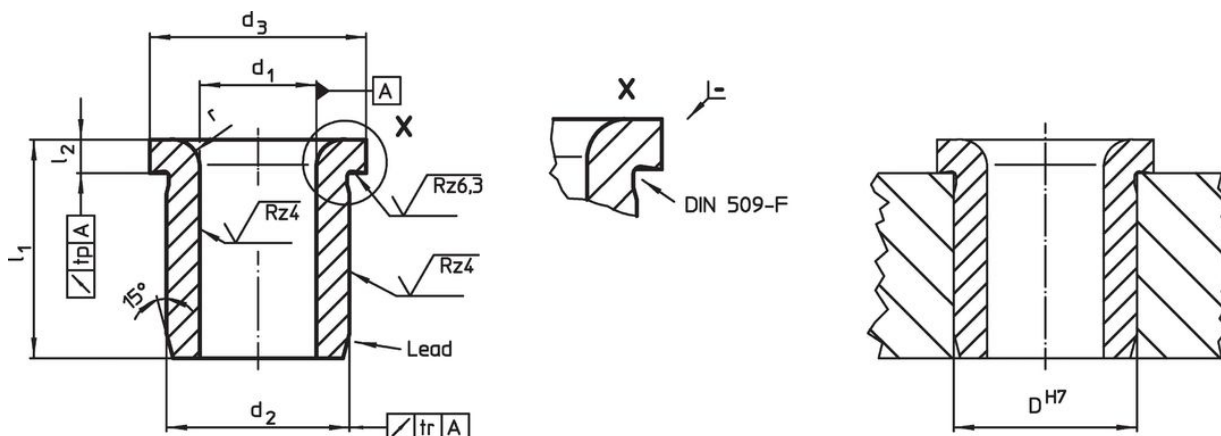
### Product Description

Positioning or drill bushings are used to drill repetitive holes in the same location to ensure repeatability.  
The hardened and ground positioning bushings can be used as wear-resistant guide for drills, shafts etc.

### Material


- Case-hardened steel, case-hardened


### Drawing



### Order information

Dimensions						Location hole	Art. No.
d <sub>1</sub> F7	l <sub>1</sub>	d <sub>2</sub> n6	d <sub>3</sub>	l <sub>2</sub>	r	D H7	
[mm]						[mm]	[g]
2.0	6	5	8	2.0	1.0	5	23112.0020
2.0	9	5	8	2.0	1.0	5	23112.0021
2.1	6	5	8	2.0	1.0	5	23112.0022
2.1	9	5	8	2.0	1.0	5	23112.0023
2.5	6	5	8	2.0	1.0	5	23112.0024
2.5	9	5	8	2.0	1.0	5	23112.0025
3.0	8	6	9	2.5	1.0	6	23112.0030
3.0	12	6	9	2.5	1.0	6	23112.0031
3.0	16	6	9	2.5	1.0	6	23112.0032
3.1	8	6	9	2.5	1.0	6	23112.0033
3.1	12	6	9	2.5	1.0	6	23112.0034
3.1	16	6	9	2.5	1.0	6	23112.0035
3.5	8	7	10	2.5	1.0	7	23112.0036
3.5	12	7	10	2.5	1.0	7	23112.0037
3.5	16	7	10	2.5	1.0	7	23112.0038
4.0	8	7	10	2.5	1.0	7	23112.0040
4.0	12	7	10	2.5	1.0	7	23112.0041
4.0	16	7	10	2.5	1.0	7	23112.0042
4.1	8	8	11	2.5	1.0	8	23112.0043
4.1	12	8	11	2.5	1.0	8	23112.0044
4.1	16	8	11	2.5	1.0	8	23112.0045
4.5	8	8	11	2.5	1.0	8	23112.0046
4.5	12	8	11	2.5	1.0	8	23112.0047
4.5	16	8	11	2.5	1.0	8	23112.0048
5.0	8	8	11	2.5	1.0	8	23112.0050
5.0	12	8	11	2.5	1.0	8	23112.0051
5.0	16	8	11	2.5	1.0	8	23112.0052

d <sub>1</sub> F7	l <sub>1</sub>	Dimensions				r	Location hole D H7 [mm]	 [g]	Art. No.
		d <sub>2</sub> n6 [mm]	d <sub>3</sub> [mm]	l <sub>2</sub> [mm]					
5.1	10	10	13	3.0	1.5	10	5.5	23112.0053	
5.1	16	10	13	3.0	1.5	10	8.2	23112.0054	
5.1	20	10	13	3.0	1.5	10	10.0	23112.0055	
5.5	10	10	13	3.0	1.5	10	5.3	23112.0056	
5.5	16	10	13	3.0	1.5	10	7.9	23112.0057	
5.5	20	10	13	3.0	1.5	10	9.6	23112.0058	
6.0	10	10	13	3.0	1.5	10	4.9	23112.0060	
6.0	16	10	13	3.0	1.5	10	7.3	23112.0061	
6.0	20	10	13	3.0	1.5	10	8.8	23112.0062	
6.1	10	12	15	3.0	1.5	12	7.7	23112.0063	
6.1	16	12	15	3.0	1.5	12	12.0	23112.0064	
6.1	20	12	15	3.0	1.5	12	14.0	23112.0065	
6.5	10	12	15	3.0	1.5	12	7.4	23112.0066	
6.5	16	12	15	3.0	1.5	12	11.0	23112.0067	
6.5	20	12	15	3.0	1.5	12	14.0	23112.0068	
7.0	10	12	15	3.0	1.5	12	7.0	23112.0070	
7.0	16	12	15	3.0	1.5	12	10.0	23112.0071	
7.0	20	12	15	3.0	1.5	12	13.0	23112.0072	
7.1	10	12	15	3.0	1.5	12	6.9	23112.0073	
7.1	16	12	15	3.0	1.5	12	10.0	23112.0074	
7.1	20	12	15	3.0	1.5	12	13.0	23112.0075	
7.5	10	12	15	3.0	1.5	12	6.5	23112.0076	
7.5	16	12	15	3.0	1.5	12	9.7	23112.0077	
7.5	20	12	15	3.0	1.5	12	12.0	23112.0078	
8.0	10	12	15	3.0	1.5	12	6.0	23112.0080	
8.0	16	12	15	3.0	1.5	12	9.0	23112.0081	
8.0	20	12	15	3.0	1.5	12	11.0	23112.0082	
8.1	12	15	18	3.0	2.0	15	13.0	23112.0083	
8.1	20	15	18	3.0	2.0	15	25.0	23112.0084	
8.1	25	15	18	3.0	2.0	15	26.0	23112.0085	
8.5	12	15	18	3.0	2.0	15	13.0	23112.0086	
8.5	20	15	18	3.0	2.0	15	20.0	23112.0087	
8.5	25	15	18	3.0	2.0	15	25.0	23112.0088	
9.0	12	15	18	3.0	2.0	15	12.0	23112.0090	
9.0	20	15	18	3.0	2.0	15	19.0	23112.0091	
9.0	25	15	18	3.0	2.0	15	23.0	23112.0092	
9.1	12	15	18	3.0	2.0	15	12.0	23112.0093	
9.1	20	15	18	3.0	2.0	15	19.0	23112.0094	
9.1	25	15	18	3.0	2.0	15	23.0	23112.0095	
9.5	12	15	18	3.0	2.0	15	11.0	23112.0096	
9.5	20	15	18	3.0	2.0	15	18.0	23112.0097	
9.5	25	15	18	3.0	2.0	15	22.0	23112.0098	
10.0	12	15	18	3.0	2.0	15	10.0	23112.0100	
10.0	20	15	18	3.0	2.0	15	17.0	23112.0101	
10.0	25	15	18	3.0	2.0	15	20.0	23112.0102	
10.1	12	18	22	4.0	2.0	18	19.0	23112.0103	
10.1	20	18	22	4.0	2.0	18	30.0	23112.0104	
10.1	25	18	22	4.0	2.0	18	37.0	23112.0105	
10.5	12	18	22	4.0	2.0	18	19.0	23112.0106	
10.5	20	18	22	4.0	2.0	18	29.0	23112.0107	
10.5	25	18	22	4.0	2.0	18	36.0	23112.0108	
11.0	12	18	22	4.0	2.0	18	18.0	23112.0110	
11.0	20	18	22	4.0	2.0	18	28.0	23112.0111	
11.0	25	18	22	4.0	2.0	18	34.0	23112.0112	
11.1	12	18	22	4.0	2.0	18	18.0	23112.0113	
11.1	20	18	22	4.0	2.0	18	28.0	23112.0114	
11.1	25	18	22	4.0	2.0	18	34.0	23112.0115	
11.5	12	18	22	4.0	2.0	18	17.0	23112.0116	
11.5	20	18	22	4.0	2.0	18	26.0	23112.0117	
11.5	25	18	22	4.0	2.0	18	33.0	23112.0118	
12.0	12	18	22	4.0	2.0	18	16.0	23112.0120	

d <sub>1</sub> F7	l <sub>1</sub>	Dimensions				r	Location hole D H7 [mm]	 [g]	Art. No.
		d <sub>2</sub> n6	d <sub>3</sub>	l <sub>2</sub>	[mm]				
12.0	20	18	22	4.0	2.0	18	25.0	23112.0121	
12.0	25	18	22	4.0	2.0	18	31.0	23112.0122	
12.1	16	22	26	4.0	2.0	22	37.0	23112.0123	
12.1	28	22	26	4.0	2.0	22	62.0	23112.0124	
12.1	36	22	26	4.0	2.0	22	78.0	23112.0125	
12.5	16	22	26	4.0	2.0	22	36.0	23112.0126	
12.5	28	22	26	4.0	2.0	22	60.0	23112.0127	
12.5	36	22	26	4.0	2.0	22	76.0	23112.0128	
13.0	16	22	26	4.0	2.0	22	34.0	23112.0130	
13.0	28	22	26	4.0	2.0	22	58.0	23112.0131	
13.0	36	22	26	4.0	2.0	22	73.0	23112.0132	
14.0	16	22	26	4.0	2.0	22	32.0	23112.0140	
14.0	28	22	26	4.0	2.0	22	198.0	23112.0141	
14.0	36	22	26	4.0	2.0	22	67.0	23112.0142	
15.0	16	22	26	4.0	2.0	22	29.0	23112.0150	
15.0	28	22	26	4.0	2.0	22	48.0	23112.0151	
15.0	36	22	26	4.0	2.0	22	61.0	23112.0152	
16.0	16	26	30	4.0	2.0	26	45.0	23112.0160	
16.0	28	26	30	4.0	2.0	26	76.0	23112.0161	
16.0	36	26	30	4.0	2.0	26	97.0	23112.0162	
16.1	16	26	30	4.0	2.0	26	45.0	23112.0163	
16.1	28	26	30	4.0	2.0	26	76.0	23112.0164	
16.1	36	26	30	4.0	2.0	26	96.0	23112.0165	
16.5	16	26	30	4.0	2.0	26	44.0	23112.0166	
16.5	28	26	30	4.0	2.0	26	73.0	23112.0167	
16.5	36	26	30	4.0	2.0	26	93.0	23112.0168	
17.0	16	26	30	4.0	2.0	26	42.0	23112.0171	
17.0	28	26	30	4.0	2.0	26	70.0	23112.0172	
17.0	36	26	30	4.0	2.0	26	89.0	23112.0173	
18.0	16	26	30	4.0	2.0	26	39.0	23112.0181	
18.0	28	26	30	4.0	2.0	26	64.0	23112.0182	
18.0	36	26	30	4.0	2.0	26	82.0	23112.0183	
19.0	20	30	34	5.0	3.0	30	71.0	23112.0191	
19.0	36	30	34	5.0	3.0	30	125.0	23112.0192	
19.0	45	30	34	5.0	3.0	30	154.0	23112.0193	
20.0	20	30	34	5.0	3.0	30	67.0	23112.0201	
20.0	36	30	34	5.0	3.0	30	117.0	23112.0202	
20.0	45	30	34	5.0	3.0	30	143.0	23112.0203	
20.1	20	30	34	5.0	3.0	30	66.0	23112.0204	
20.1	36	30	34	5.0	3.0	30	115.0	23112.0205	
20.1	45	30	34	5.0	3.0	30	142.0	23112.0206	
22.0	20	30	34	5.0	3.0	30	56.0	23112.0221	
22.0	36	30	34	5.0	3.0	30	96.0	23112.0222	
22.0	45	30	34	5.0	3.0	30	120.0	23112.0223	
25.0	20	35	39	5.0	3.0	35	80.0	23112.0251	
25.0	36	35	39	5.0	3.0	35	138.0	23112.0252	
25.0	45	35	39	5.0	3.0	35	171.0	23112.0253	
30.0	25	42	46	5.0	3.0	42	139.0	23112.0301	
30.0	45	42	46	5.0	3.0	42	245.0	23112.0302	
30.0	56	42	46	5.0	3.0	42	303.0	23112.0303	

## Compliance

### RoHS compliant

Contains lead - compliant according to exceptions 6a / 6b / 6c.

### Contains SVHC substances >0,1% w/w

Contains lead - SVHC list [REACH] as of 23.01.2024.

### Contains Proposition 65 substances



Lead can cause cancer and reproductive harm from exposure  
<https://www.P65Warnings.ca.gov/>

### Free from Conflict Minerals

This product does not contain any substances designated as "conflict minerals" such as tantalum, tin, gold or tungsten from the Democratic Republic of Congo or adjacent countries.