

## Self-Aligning Pads

EH 22730.



### Product Description

Self-aligning pads are used as stop, support and thrust pad and are suitable for installation in clamping elements.

### Material

#### Ball

- Ball-bearing steel, hardened, bright
- Stainless steel 1.3541, nickel-plated

#### Body

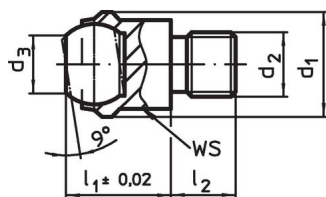
- Heat-treated steel, tempered, phosphated
- Stainless steel 1.4057, heat-treated

### More information

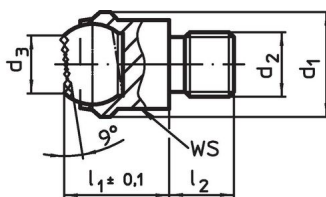
#### Notes

Ball protected against rotating.  
Loading capacity valid for steel and stainless steel designs.

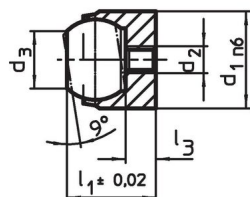
### Drawing



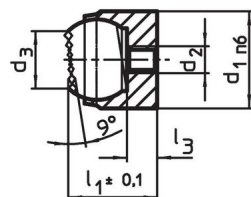
picture 1



picture 2



picture 3



picture 4

### Order information

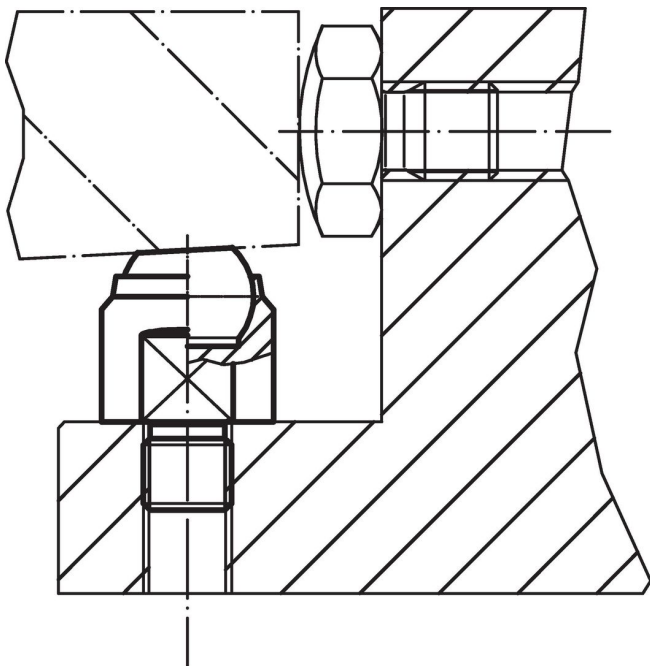
d <sub>1</sub>	d <sub>2</sub>	d <sub>3</sub>	Dimensions			Ball diameter	Location hole		WS	Load capacity for static load max.	Tightening torque max.	[g]	Art. No.
			l <sub>1</sub>	l <sub>2</sub> -0.5	l <sub>3</sub> max.		Ø	Depth min.					
<b>with male thread, flat-faced ball, bearing surface plain – picture 1, Heat-treated steel</b>													
13	M 6	7.2	13	8	–	10	–	–	11	10	10.0	12.0	22730.0012
13	M 8	7.2	13	8	–	10	–	–	11	10	25.0	13.0	22730.0013
20	M 8	10.5	18	10	–	16	–	–	17	25	25.0	39.0	22730.0018
20	M10	10.5	18	10	–	16	–	–	17	25	46.0	40.0	22730.0019
20	M12	10.5	18	12	–	16	–	–	17	25	82.0	43.0	22730.0020
30	M16	20.0	27	16	–	25	–	–	27	90	206.0	151.0	22730.0030
50	M20	34.5	35	20	–	40	–	–	41	165	407.0	489.0	22730.0050
50	M24	34.5	35	24	–	40	–	–	41	165	698.0	518.0	22730.0060
<b>with male thread, flat-faced ball, bearing surface plain – picture 1, Stainless steel</b>													
13	M 6	7.2	13	8	–	10	–	–	11	10	10.0	12.0	22730.0112
13	M 8	7.2	13	8	–	10	–	–	11	10	25.0	13.0	22730.0113
20	M 8	10.5	18	10	–	16	–	–	17	25	25.0	39.0	22730.0118
20	M10	10.5	18	10	–	16	–	–	17	25	46.0	40.0	22730.0119
20	M12	10.5	18	12	–	16	–	–	17	25	82.0	43.0	22730.0120
30	M16	20.0	27	16	–	25	–	–	27	90	206.0	151.0	22730.0130
50	M20	34.5	35	20	–	40	–	–	41	165	407.0	489.0	22730.0150
50	M24	34.5	35	24	–	40	–	–	41	165	698.0	518.0	22730.0160

<sup>1)</sup> Applies only when the minimum bore depth is kept to.

d <sub>1</sub>	d <sub>2</sub>	Dimensions				Ball diameter	Location hole		WS	Load capacity for static load max.	Tightening torque max.	[g]	Art. No.
		d <sub>3</sub>	l <sub>1</sub>	l <sub>2</sub> -0.5	l <sub>3</sub> max.		Ø H7	Depth min.					
<b>with male thread, flat-faced ball, bearing surface ribbed – picture 2, Heat-treated steel</b>													
13	M 6	7.2	13	8	–	10	–	–	11	10	10.0	12.0	22730.0312
13	M 8	7.2	13	8	–	10	–	–	11	10	25.0	13.0	22730.0313
20	M 8	10.5	18	10	–	16	–	–	17	25	25.0	38.0	22730.0318
20	M10	10.5	18	10	–	16	–	–	17	25	46.0	40.0	22730.0319
20	M12	10.5	18	12	–	16	–	–	17	25	82.0	43.0	22730.0320
30	M16	20.0	27	16	–	25	–	–	27	90	206.0	149.0	22730.0330
50	M20	34.5	35	20	–	40	–	–	41	165	407.0	484.0	22730.0350
50	M24	34.5	35	24	–	40	–	–	41	165	698.0	513.0	22730.0360
<b>for locating hole, flat-faced ball, bearing surface plain – picture 3, Heat-treated steel</b>													
12 n6	M 3	7.2	11	–	3.2	10	12	6	–	10 <sup>1)</sup>	1.3	8.0	22730.0412
18 n6	M 4	10.5	17	–	4.0	16	18	8	–	25 <sup>1)</sup>	2.9	29.0	22730.0418
28 n6	M 5	20.0	25	–	5.5	25	28	13	–	90 <sup>1)</sup>	6.0	109.0	22730.0428
<b>for locating hole, flat-faced ball, bearing surface plain – picture 3, Stainless steel</b>													
12 n6	M 3	7.2	11	–	3.2	10	12	6	–	10 <sup>1)</sup>	1.3	8.0	22730.0452
18 n6	M 4	10.5	17	–	4.0	16	18	8	–	25 <sup>1)</sup>	2.9	29.0	22730.0458
28 n6	M 5	20.0	25	–	5.5	25	28	13	–	90 <sup>1)</sup>	6.0	109.0	22730.0468
<b>for locating hole, flat-faced ball, bearing surface ribbed – picture 4, Heat-treated steel</b>													
12 n6	M 3	7.2	11	–	3.2	10	12	6	–	10 <sup>1)</sup>	1.3	7.9	22730.0712
18 n6	M 4	10.5	17	–	4.0	16	18	8	–	25 <sup>1)</sup>	2.9	29.0	22730.0718
28 n6	M 5	20.0	25	–	5.5	25	28	13	–	90 <sup>1)</sup>	6.0	108.0	22730.0728

<sup>1)</sup> Applies only when the minimum bore depth is kept to.

### Application example



## Compliance

### RoHS compliant

Compliant according to Directive 2011/65/EU and Directive 2015/863.

### Does not contain SVHC substances

No SVHC substances with more than 0.1% w/w contained - SVHC list [REACH] as of 27.06.2024.

### Does not contain Proposition 65 substances

No Proposition 65 substances included.

<https://www.P65Warnings.ca.gov/>

### Free from Conflict Minerals

This product does not contain any substances designated as "conflict minerals" such as tantalum, tin, gold or tungsten from the Democratic Republic of Congo or adjacent countries.